



EASYJOINT™ 60 SETTING-TYPE PREMIUM-JOINTING POWDER

FEATURES & BENEFITS

Premium-Jointing Powder

EASYJOINT™ 60 Setting-Type Premium-Jointing Powder is a plaster based compound formulated for the bedding of gypsum board joints, angles and spotting fastener heads. Available in a consistent setting time of 60 minutes.

- Consistent setting time
- Mixes easily to a smooth and creamy gauge
- Easy scrape back
- Excellent joint filling with excellent adhesion, high strength and low shrinkage



1ST COAT



2ND COAT



FINISHING
COAT



SANDING
RESISTIBILITY



PATCHING

RECOMMENDED

- EASYJOINT™ 60 Setting-Type Premium-Jointing Powder is suitable for use as all three coats in the USG Middle East three coat jointing system
- EASYJOINT™ 60 Setting-Type Premium-Jointing Powder is also recommended for use as the first and second coat in USG Middle East three coat jointing systems when used in conjunction with USG Middle East Sheetrock® All Purpose Joint Compound or Premium Premix as the finishing coat

APPLICATION

- Surfaces must be clean and free from dust
- The use of paper tape is recommended such as USG Middle East Paper Joint Tape
- Ensure there is sufficient amount of compound under the paper tape to provide adhesion

Jointing and Finishing

First Coat (150mm wide)

1. Using a broad knife, evenly fill the joint recess formed by the edges of the gypsum board with EASYJOINT™ 60 Setting-Type Premium-Jointing Powder
2. Center paper tape along the joint and press into the compound using the broad knife
3. Draw the broad knife at a 45° angle along the joint with enough pressure to remove excess compound and any air bubbles caught beneath the tape. Leave enough compound under the tape to provide a strong bond
4. Apply a thin layer of compound over the tape to prevent the tape edge curling and cracking. Feather the compound from the edges outwards. Cover all fastener heads with spots of compound

Second Coat (200mm wide)

5. When dry, apply a second coat using a plasterer's trowel, approximately 50mm wider than the first coat. Spot fastener heads again. Allow to dry
6. When the second coat has dried, scrape or sand back any excess compound for a smooth and level surface

Third Coat (250mm wide)

7. Apply a finishing coat of compound with a trowel, approximately 50mm wider than the previous coat
8. When dry, using 180 to 220 grit sandpaper in a hand sander, sand lightly to a smooth finish, taking care not to scuff the surrounding gypsum board
9. Thoroughly clean all tools and equipment after use

NOTE: Sanding

- All types of gypsum board joints require light sanding before painting

MIXING

- Always use clean cold water, tools and containers
- Always use potable water, never use salty water for mixing
- Do not mix with residues of previously used compounds; use of dirty tools or containers may reduce working time and strength
- Always add EASYJOINT™ 60 Setting-Type Premium-Jointing Powder to water (2kg of powder to 1L of water)
- Mix only enough EASYJOINT™ 60 Setting-Type Premium-Jointing Powder to meet needs
- Mix by hand or with a power mixer (max of 400rpm) until a workable paste has been achieved

Caution:

- Do not overmix. Overmixing can introduce air bubbles, which can create surface imperfections and reduces working time
- Once setting has commenced the material cannot be remixed and must be discarded

STORAGE

- EASYJOINT™ 60 Setting-Type Premium-Jointing Powder should be stored under a cover in a dry environment and protected from temperature extremes; storage in an unsuitable environment can shorten the lifespan of this product
- EASYJOINT™ 60 Setting-Type Premium-Jointing Powder has a shelf life of 24 months from date of manufacture

PRODUCT DATA

	EASYJOINT™ 60 Setting-Type Premium-Jointing Powder
Color	White powder
Working Time	45 minutes
Mixing Ratio (powder to water)	2:1
Packaging	20kg/bag
VOC	Meet ISO 11890-2 (<25g/L)
Coverage/bag	65m ² based on 3 coats application method
Shelf life	24 months

LIMITATIONS

- Under cold or wet conditions, allow a longer dry time before applying the following coat
- The inclusion of other materials to a mix will impair the performance (e.g. reduced strength and poor adhesion) and void the product warranty
- Application of plaster based setting compounds over premixed drying type compounds is not recommended

PRECAUTIONARY STATEMENT

- Dust from this product may contain silica. Prolonged inhalation may be harmful to health
- Ensure adequate ventilation. Wear eye protection and an approved disposable respirator
- If dust or paste causes irritation use impervious PVC, nitrile or rubber gloves. Wash exposed skin after handling. If product gets into the eyes, wash thoroughly with clean water
- Do not ingest contents of bag. If ingested, seek medical advice immediately
- Keep contents out of reach of children
- Be conscious of the environment. Dispose of empty bags in a responsible manner
- Follow safe lifting instructions on the product label

REFERENCES

For further health and safety instructions, refer to the Safety Data Sheet (SDS) for this product, available from your USG Middle East sales office or **USGme.com**

Notice:

As we are involved in constant products development; this document information is subject to change without prior notice. Please always refer to **usgme.com** for the updated products information document.

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